

## Fig 92 Rubber Ring Replacement Procedure.

- Shut the well in according to company procedure, including locking out the pumping unit if applicable.
- Bleed the pressure off the backside of the Casing Head using the 2" Outlet valve.
- Remove Hammer Nut counter clockwise with company approved hammer. IE: Dead Blow, Non-Sparking or regular sledge hammer.
- Secure Top nut up and out of the way so you can remove the packing from the casing head.
- Remove Top Packing Ring Halves, clean and set aside.
- Remove Rubber Ring by working a small pry tool into diagonal split and working it out of the bowl.
- Clean and inspect Bottom Packing Ring, replacing if needed.
- Clean out Casing Head Bowl and Top Nut Threads.
- Grease Rubber Ring and the ID of Casing Head Bowl. Do Not use pipe dope as this will dry out prematurely.
- Make sure the proper side of the directional Rubber Ring is facing down and the split between the Bottom Packing Ring and Rubber Ring are alternated. You now can work the Rubber Ring around the casing and into the casing head bowl.











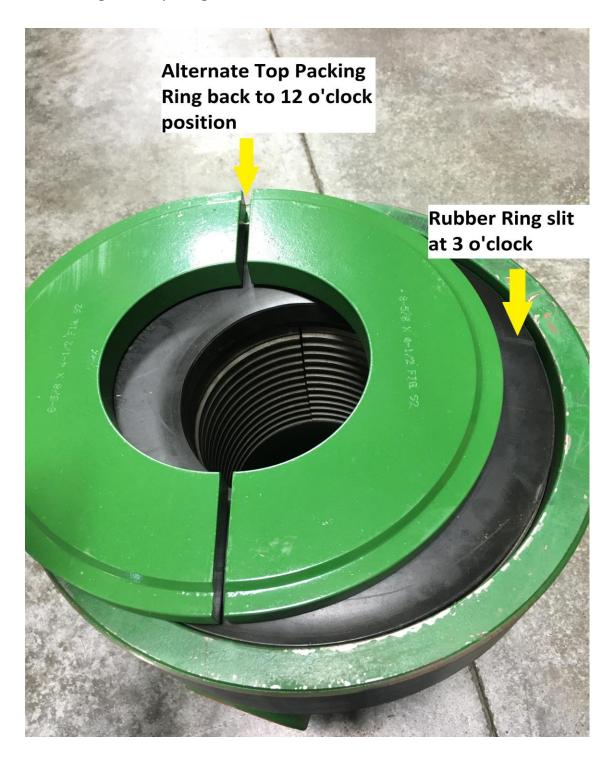




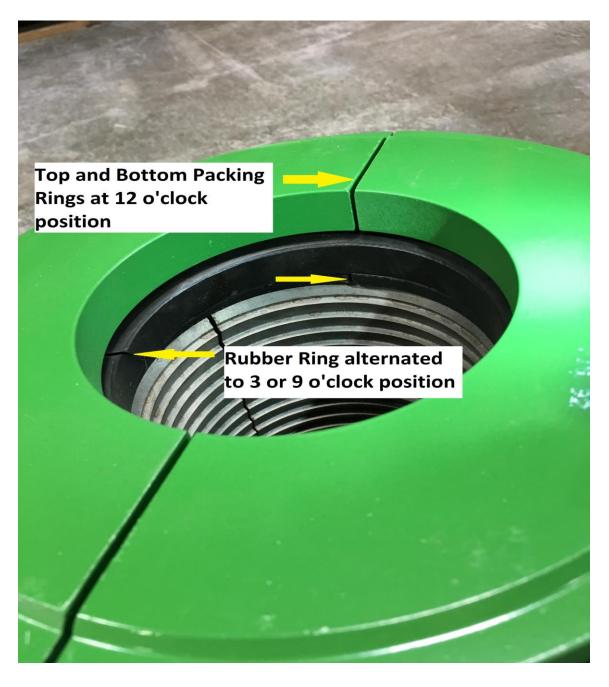




• Replace Top Packing Ring and once again alternating the split of the Rubber Ring and Top Ring.







- Place an Anti-Seize thread compound on Top Nut threads
- Secure Top Nut clockwise using company approved hammer to energizing the Rubber Ring.
- Close 2" Casing Head Valve.
- Check for leaks using company approved methods.